

## Patent Abstracts of Japan

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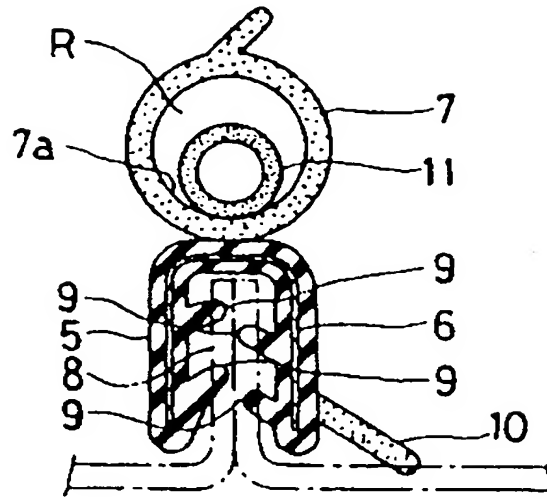
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TITLE : WEATHER STRIP FOR CAR



**ABSTRACT :** PURPOSE: To prevent collapsing at corner sections by integrally forming a hollow seal lip on the U-shaped welt section fitted to a flange section and integrally forming an inner lip made of harder material being inscribed to the inner wall bottom section in the seal lip.

CONSTITUTION: A welt section 5 having a U-shaped cross section in which a core bar 6 is buried is fitted to a car body flange section 8 through a flange lip 9. The welt section 5 is integrally formed with a hollow seal lip 7 and also with a panel seal lip 10 in the body side. In addition the interior of the hollow section R of the seal lip 7 is formed with an inner lip 11 made of harder sponge material than the soft sponge rubber of the seal lip 7 being inscribed to the inner wall bottom section 7a. Such double lip structure brings about a shape keeping effect and makes it possible to prevent a collapsing phenomenon at corner sections.

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